



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7323
Job Sheet 213485



Part No: 647.7323

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Upper Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/28/20

Job Tracking No:

Due Date: 10/9/20

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.12.16 NEW ISSUE DD VERF:JLM IPP REV:B 20.07.06 AS PER DWG
REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/9/20	10/9/20	0.00	0.00	Packaging 1 - SCH-S		DAS 84 9-89 OCT 05 2020
120	QC 4	1 pcs	10/9/20	10/9/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		DAS 72 9-89 OCT 07 2020
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/9/20	10/9/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Container No: S305241



Part: 647.7323

Job No: 213485

Serial No/Batch: S305241

Revision: REV.G

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/20, TSO STC LoA R1

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

FG014

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	DAS
				Packaging 3 - 22 - B4B	84
				Packaging 3 - 23 - B4B	9-89
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS
				Packaging 3 - 26 - B4B	72
				Packaging 3 - 27 - B4B	9-89
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	10/9/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	10/9/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 9
					QC 21 - FG - 77
					QC 21 - FG - 28

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7323

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7323

140 - (QC21- Final Inspection - Work Order Release)

017569

03-21-21
9-03-22

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.9990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.9991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5301302
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5301820
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.5710	GPS Mount	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5242991
647.7401	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5303492
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258875
647.7919	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5303626
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228688
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5289567
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5265637
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235821
MS21042L08	Use Ms21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5297612
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5299967
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5301578
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5301578
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5293756
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5299991
MS27039-08-16	Screw Pan HD	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5120388
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5297630
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5247672
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5180574
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5248080
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.9990	1	3	0
	600.9991	1	3	0
	600.1012	1	35	0
	601.2045	1	34	0
	647.0112	2	128	0
	647.5710	1	12	0
	647.7401	1	1	0
	647.7701	2	33	0
	647.7919	1	0	0
	AN3-11A	2	152	0
	AN316C4R	2	44	0
	AN44-12A	2	18	0
	AN4C7A	2	122	0
	AN665-34R	2	32	0
	MS21042-08	4	0	0
	MS21042L3	2	1,052	0
	MS21042L4	4	2,128	0
	MS21042L5	2	278	0
	MS27039-08-13	2	149	0
	MS27039-08-16	2	53	0
	NAS1149F0332P	4	2,014	0
	NAS1149F0432P	4	308	0
	NAS1149F0532P	2	1,395	0
	NAS1149FN832P	16	1,396	0

Part Specifications

Specifications could not be found.

9/28/2020

ORDER ACKNOWLEDGEMENT



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200
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ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CINA04

Sold To: Babcock Mission Critical Services France
Lieu-Dit Le Portaret
83340 Le Cannet-des-Maures
France
Phone: 33 0 498 10 7272
Fax: 33 0 498 10 7270

Ship To: Babcock Mission Critical Services France
Lieu-Dit Le Portaret
83340 Le Cannet-des-Maures
France
Phone: 33 0 498 10 7272
Fax: 33 0 498 10 7270

ORDER

Order No : 29841

Date: 9/28/20

Ship-To Contact: David Le Saux

Email: david.lesaux@babcockinternational.com

Cust PO No: PO01-007832-2020 / Case 14441

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: DDP - Delivered Duty Paid

Order Taker: Lisa McMachen

Order Taker Phone: 613-632-5200

Order Taker Email: lmcachen@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	10/7/20	10/7/20	647.7323	EC135 T1/P1 Upper Cutter Removable Provisions	1		\$0.00USD		\$0.00 USD
2	9/30/20	9/30/20	647.7351	EC135 T1/P1 Skid Deflector Assembly	1		\$905.00USD		\$905.00 USD
				100% Discount Warranty			-100.00		\$-905.00
								Sub Total	\$0.00 USD
								Grand Total	\$0.00 USD

ORDER NOTES

DO NOT SHIP UNTIL PART PRICE AND DISCOUNT ADDED

These Kits can ship WITHOUT Magnobond.
Ship via Int'l Priority type service on Dart's account.

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 9/28/20 3:29 PM Dart.mcmachen.lisa